



Part No. ALL11040

Step Drill Sets

Drill multiple size holes with one bit. Drill sheet metal and aluminum without deforming or distorting. Bits start on contact, deburr and chamfer while drilling and do not require a center punch. Titanium nitride coated high speed steel. 1/4" shank.

ALL11040 (3-Piece Set)	
Drill Bit	Sizes
Six Step	3/16", 1/4", 5/16", 3/8", 7/16", 1/2"
Nine Step	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4"
Thirteen Step	1/8", 5/32", 3/16", 7/32", 1/4", 9/32", 5/16", 11/32", 3/8", 13/32", 7/16", 15/32", 1/2"

ALL11041 (2-Piece Set)	
Drill Bit	Sizes
Eleven Step	1/4", 25/64", 35/64", 11/16", 13/16", 7/8", 1", 1-1/8", 1-7/32", 1-1/4", 1-3/8"
Twelve Step	3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8"

