



ALL48503
Economy Block Mount Bracket For
Power Steering Pump

INSTRUCTIONS

1. Position the mounting bracket to the driver's side engine block with the adjustment slot towards the top of the bracket. The recessed pocket for the adjusting slot should be facing the engine block.
2. Secure bracket to the engine block using the supplied 3/8" hardware.
3. Once the bracket is secured to the engine block the pump may be mounted using the 5/16" hardware.
4. Start by installing the lower pump retainer bolt to help support the pump.
5. Place the square nut into the recessed backside of the adjustment slot. Install the top retainer bolt through the slot and into the nut on the backside of the adjustment slot.
6. Install the pump drive belt and verify belt alignment. If additional spacers are required place spacers between the mounting bracket and the engine block not between the pump and mounting bracket.
7. Rotate pump assembly until proper belt tension is reached and tighten the pump to bracket retainer bolts.



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